

Date: Tuesday, 8/8/2006 8:26:34 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SET-SCREW	
Job Number	: 28093				
Estimate Number	: 12490				
P.O. Number	: N/A		Part Number	: D35331	
This Issue	: 8/8/2006	S.O. No. : N/A	Drawing Number	: D3533 REV A	
Prsht.Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 28032		Material	: N/A	
Written By			Due Date	: 8/11/2006	
Checked & Approved By			Qty:	500	Um: Each
Comment	: Est Rev:A New Issue 06-07-25 JLM				

Additional Product

Job Number:	
-------------	---

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 

Comment: Issue P/O: 1787
 Purchase Part Number:92311A564
 Supplier: MAC MASTER CARR
 Certificate of conformity is required

2.0	92311A564	Set Screw 
-----	-----------	--

Comment: Qty.: 1.0000 Each(s)/Unit Total : 500.0000 Each(s)
 Set Screw

3.0	PACKAGING 1	PACKAGING RESOURCE #1 
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached -> SL

4.0	QC6	DIMENSIONAL CHECK 
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1 
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Comment: PACKAGING RESOURCE #1

ST446 AL 06/08/16 (300)

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Drawing Name: SET-SCREW

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Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 DC

DOCUMENT CONTROL



500

Comment: DOCUMENT CONTROL

Inspection Level 21

180817

Job Completion



u 180817

10 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY
MAIN FINISHED GOODS LOCATION

K6A 1

YOUR PURCHASE
ORDER NUMBER

P000001787

Today's Date: 8/09/06

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330) 995-5500

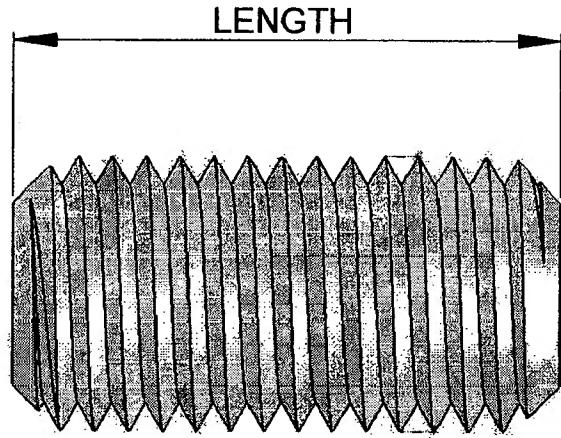
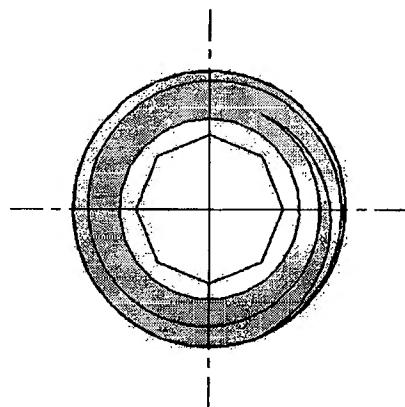
PAGE
1 OF 1
MCM NUMBER
2604183-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-05	23-08 92311 A564	10 PK	18-8 SS CUP POINT SOCKET SET SCREW 1/4"-28 THREAD, 1" LENGTH PKG= 50 EA/PK	1	10 PK	10

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. D3533	REV. A SHEET 1 OF 1
DATE 06.07.12		TITLE SET SCREW	SCALE NTS
A	06.07.12	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

**REFERENCE ONLY**

PART NO	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	1/4-28F	1.000	McMASTER-CARR, P/N 92311A564

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) MATERIAL: CORROSION RESISTANT STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
06.07.24 PA
per ECN #834

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